

6510

8-24



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200
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RBH9928
Job Sheet 177904



28-4

Part No: RBH9928

Job Qty: 7 ea

DAS
21
9-89

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/22/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928 Rev J IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		8/13/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	7 pcs		8/13/18	0.00	0.70	Small Fab		MLC DAS
120	QC	7 pcs		8/13/18	0.00	0.00	QC4		38
130	Packaging	7 pcs		8/13/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	7 Ea		8/13/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - Pick RBH9928-1 and RBH9928-2
Descriptions: 130 - Bag and tag

GA

AUG 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9928-1	Gage	7 Ea (1 ea)	90-Start up Operation	5106422
RBH9928-2	Trim Tab Bender	7 Ea (1 ea)	90-Start up Operation	5071946

137

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBH9928-1	7	0	0
	RBH9928-2	7	9	0

Part Specifications

Specifications could not be found.

Plex 8/14/18 12:56 PM dart.logan.david



Container No: S106437



Part: FBH9928

Job No: 177904

Serial No/Batch: S106437

Revision: J

Inspector:

Exp Date:

Instructions:

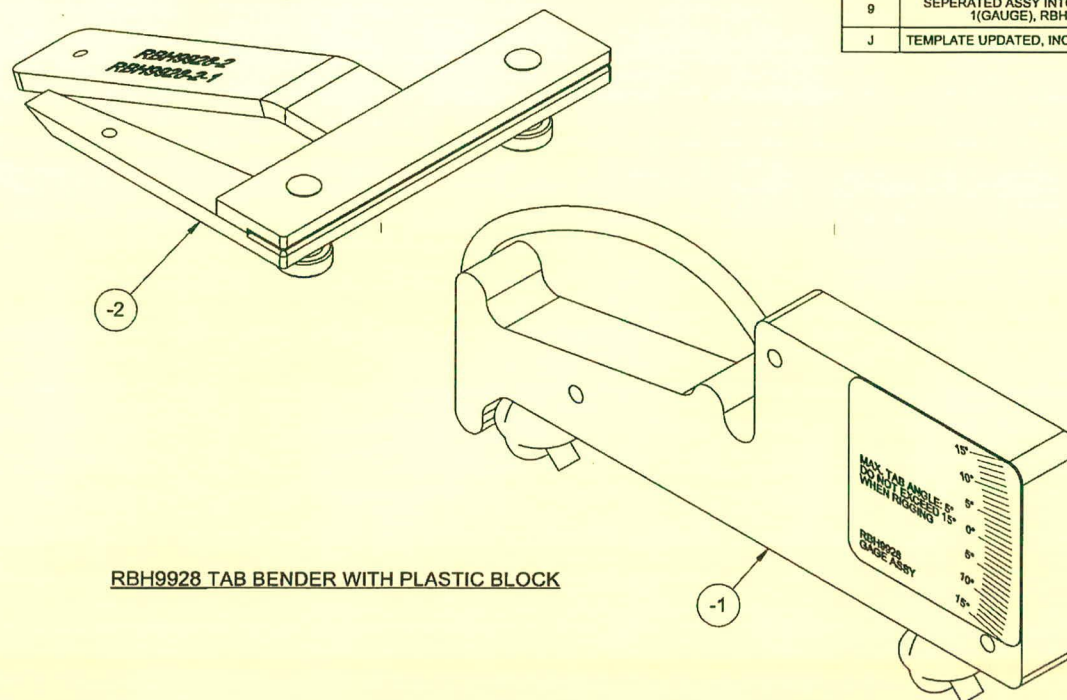
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Date: 08/29/18

340
DE
026

ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-1	1	RBH9928-1	GAGE	-	1	BLOCK SIZE STRETCHED TO 1.618 & 3.73 OTHER DIMENSIONS UNCHANGED	-	9/26/01	-	DW
-2	1	RBH9928-2	TRIM TAB BENDER	-	2	ADDED 1/16 RADIUS TO -5 CLAMP	-	5/23/03	-	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	BLOCK SIZE STRETCHED TO 1.618 & 3.73 OTHER DIMENSIONS UNCHANGED	-	9/26/01	-	DW
2	ADDED 1/16 RADIUS TO -5 CLAMP	-	5/23/03	-	-
3	CHANGED POCKET SIZE FROM 2.73 x 4, TOP FINGER GRIP FROM 1.605, TOP FINGER RND FROM 3.5, AND ADDED INFO ON BUNGEE CORD	-	10/12/06	WP	-
4	MOVED .25 DIA HOLE FROM 8.0, 3.043 TO 8.0, 2.875	-	10/12/06	WP	-
5	ADDED R.062 RADIUS TO -3 (5x) AND EXTENDED R.062 ON -5 FROM .50 TO .625	-	2/25/09	WP	DW
6	COMBINED RBH9928-2 & RBH9928-1, CH'D DWG. NO. FROM RBH9928-1, UPDATED TITLEBLOCK & REVISION BLOCK	-	5/14/09	RJC	RW
7	CH'D .625 (5x) DIM. TO .500 (5x) -3, CH'D #10 DRILL x2 TO x4 -3, ADDED .500 DIM. TO -5, ALL CHANGES PER G.E.	-	5/27/10	RJC	-
8	CORRECTED DRAWING -1 DWG TO MATCH CAM FILE PER G.E.	-	8/9/11	RJC	RW
9	SEPERATED ASSY INTO RBH9928(ASSY), RBH9928-1(GAUGE), RBH9928-2(TAB BENDER)	-	5/24/13	BIM	EB
J	TEMPLATE UPDATED, INCORPORATED -1 & -2 CHANGES	17-730	17.10.31	VM	WM



RBH9928 TAB BENDER WITH PLASTIC BLOCK

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TAB BENDER WITH PLASTIC BLOCK			
DWG NO. RBH9928		REV J	
DESIGN BY: VM 10/31/2017	CHECK BY: SAC 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
DRAWN BY: VM 11/07/2017	DATE: 11/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
MFG. APPR: VM 11/15/2017		3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 1	
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